

date:

Contact Information

name:	e-mail:
address:	phone:

Project

Powder coat Porsche 928 Parts: intake (with separate left and right end plates), two cam covers, water bridge, and thermostat elbow.



Powder Selection

base coat:	top coat:
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Additional Items Supplied

Part: Intake

General Information:

- Material: aluminum/magnesium alloy
- Coat this part promptly after baking; it oxidizes quickly!

Cleaning

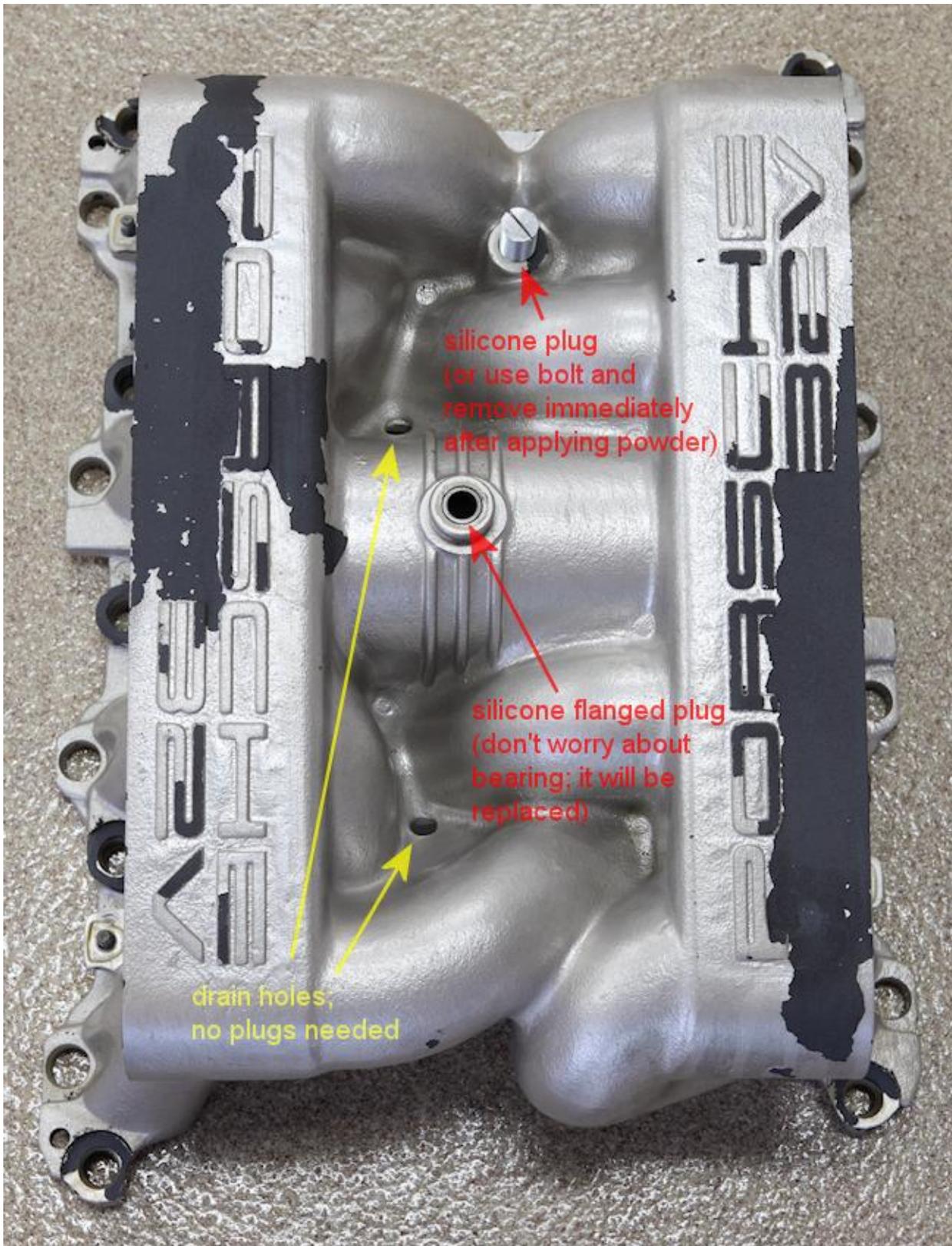
- Strip all interior and exterior surfaces using chemical strippers and media blasting.
- Bake until you are sure all oils and contaminants have been outgassed.

Masking

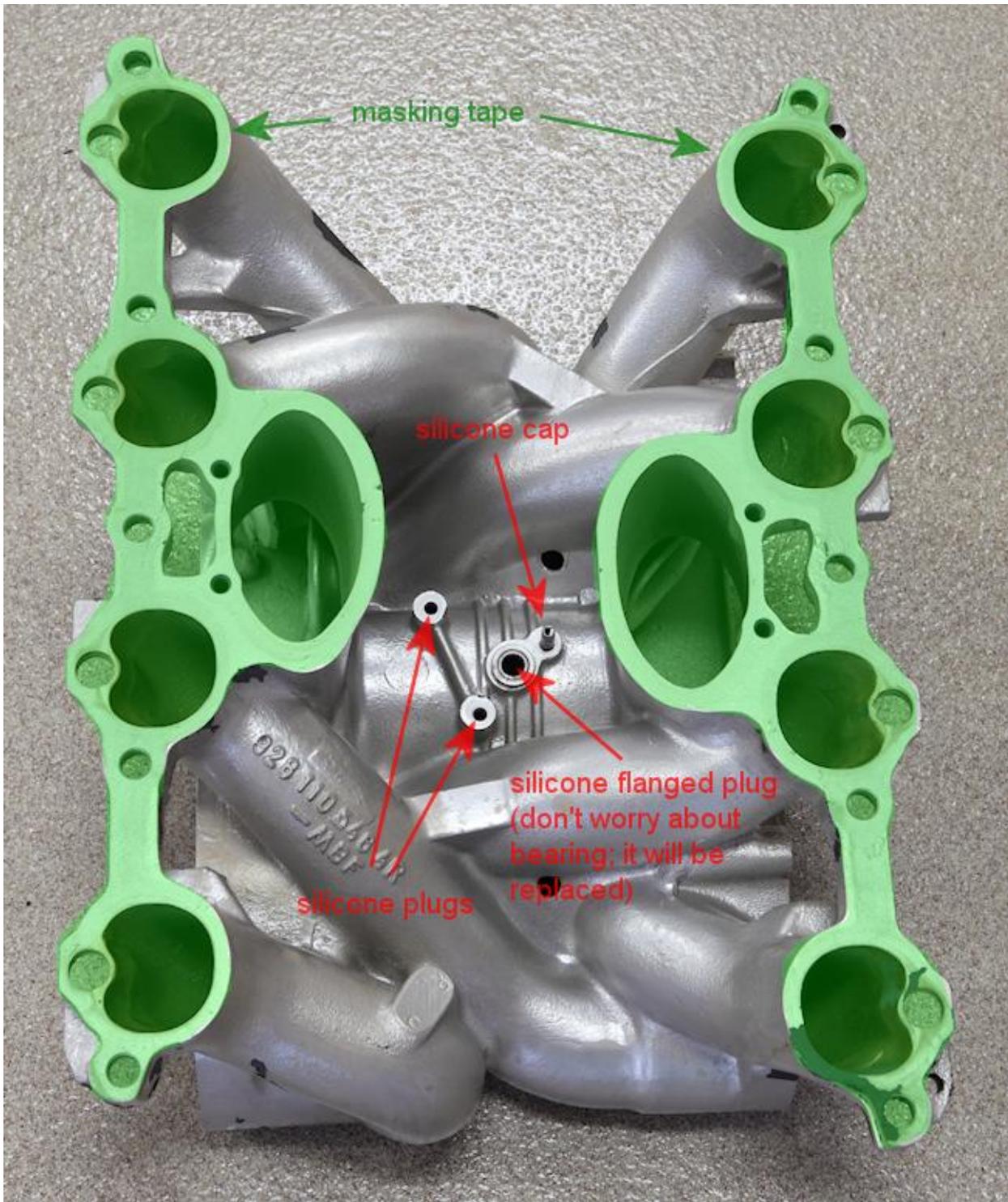
Mask, plug, and cap using the following annotated photos as a guide.



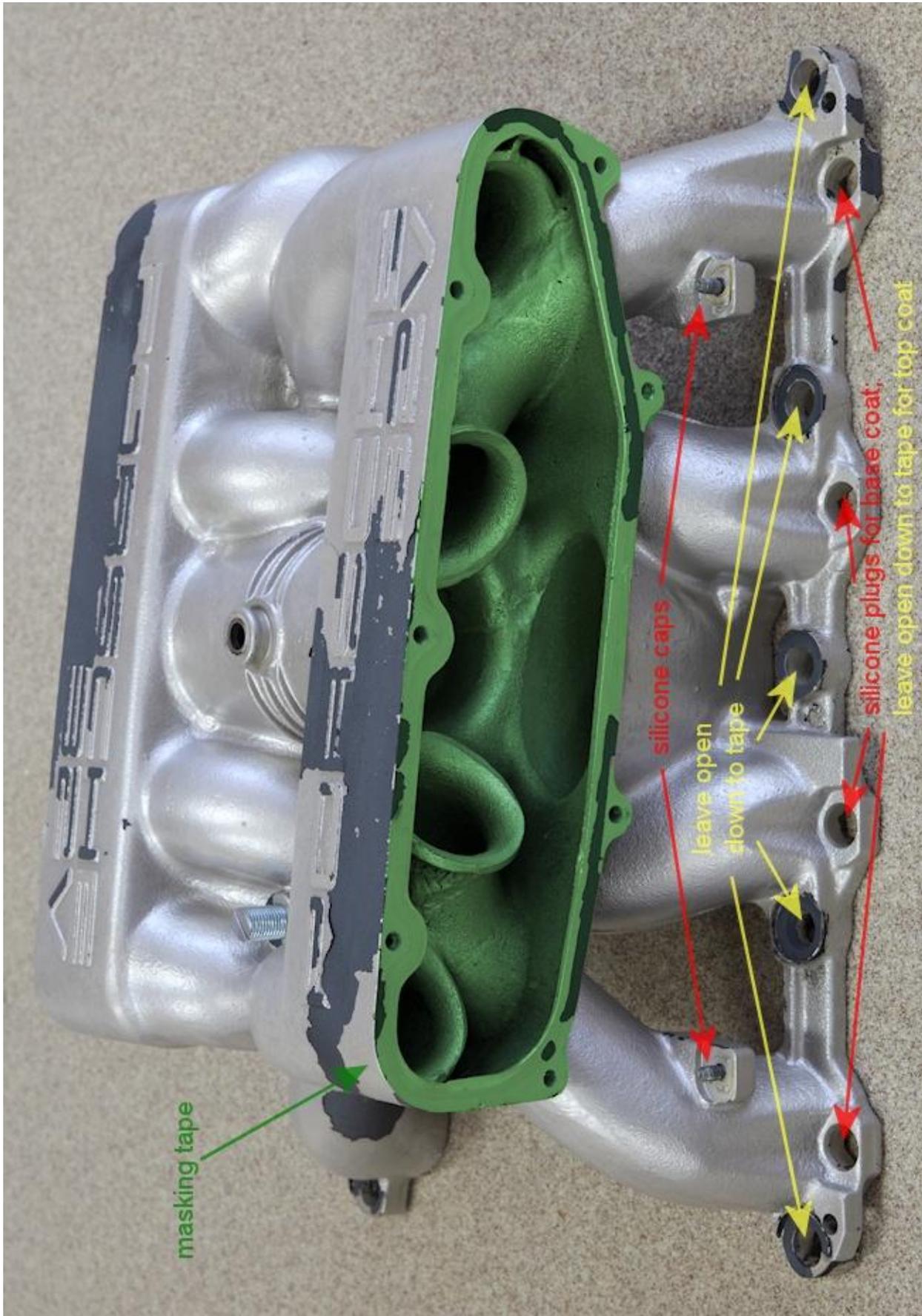
Top:



Bottom:



Right side (left side is just mirror image of right side):



Part: Intake End Plates

General Information:

- Material: aluminum/magnesium alloy
- Coat this part promptly after baking; it oxidizes quickly!

Cleaning

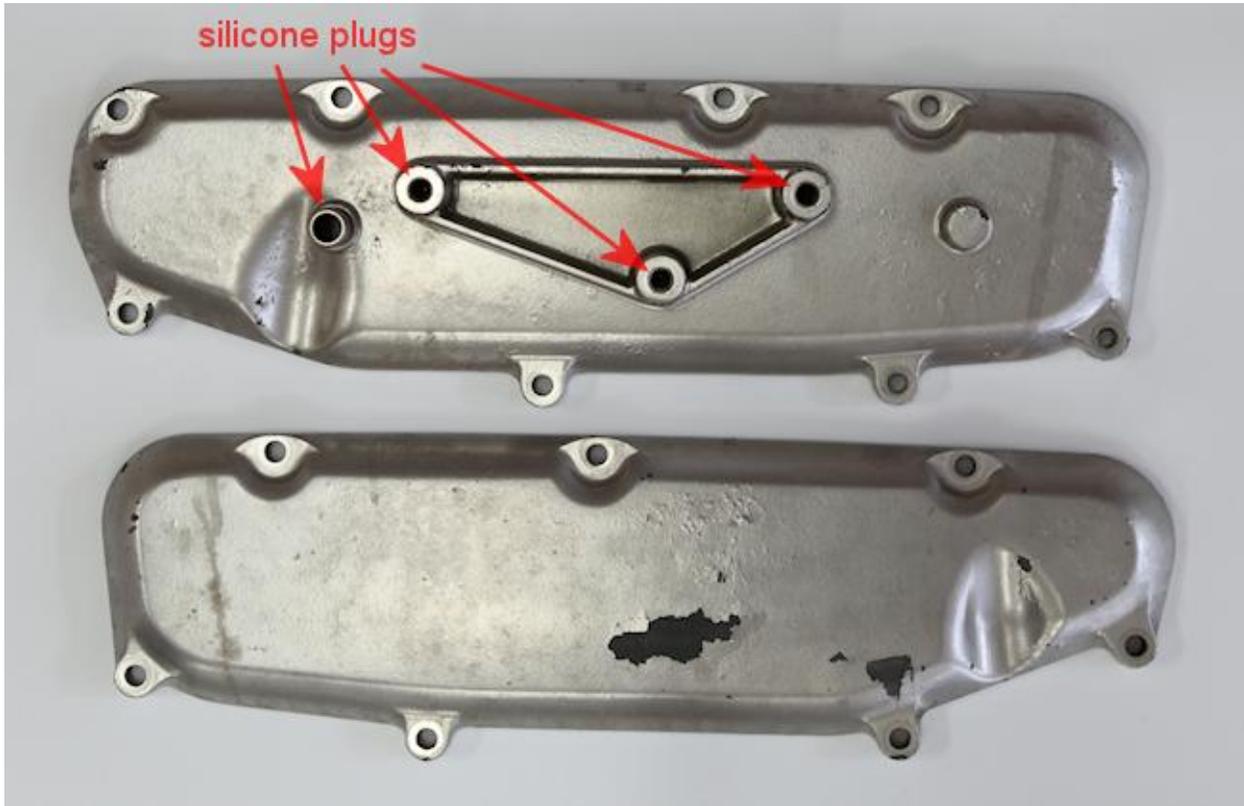
- Strip all interior and exterior surfaces using chemical strippers and media blasting.
- Bake until you are sure all oils and contaminants have been outgassed.

Masking

Mask and plug using the following annotated photos as a guide.



Front:



Back:



Part: Cam Covers (Two Identical Units)

General Information:

- Material: aluminum/magnesium alloy
- Coat this part promptly after baking; it oxidizes quickly!



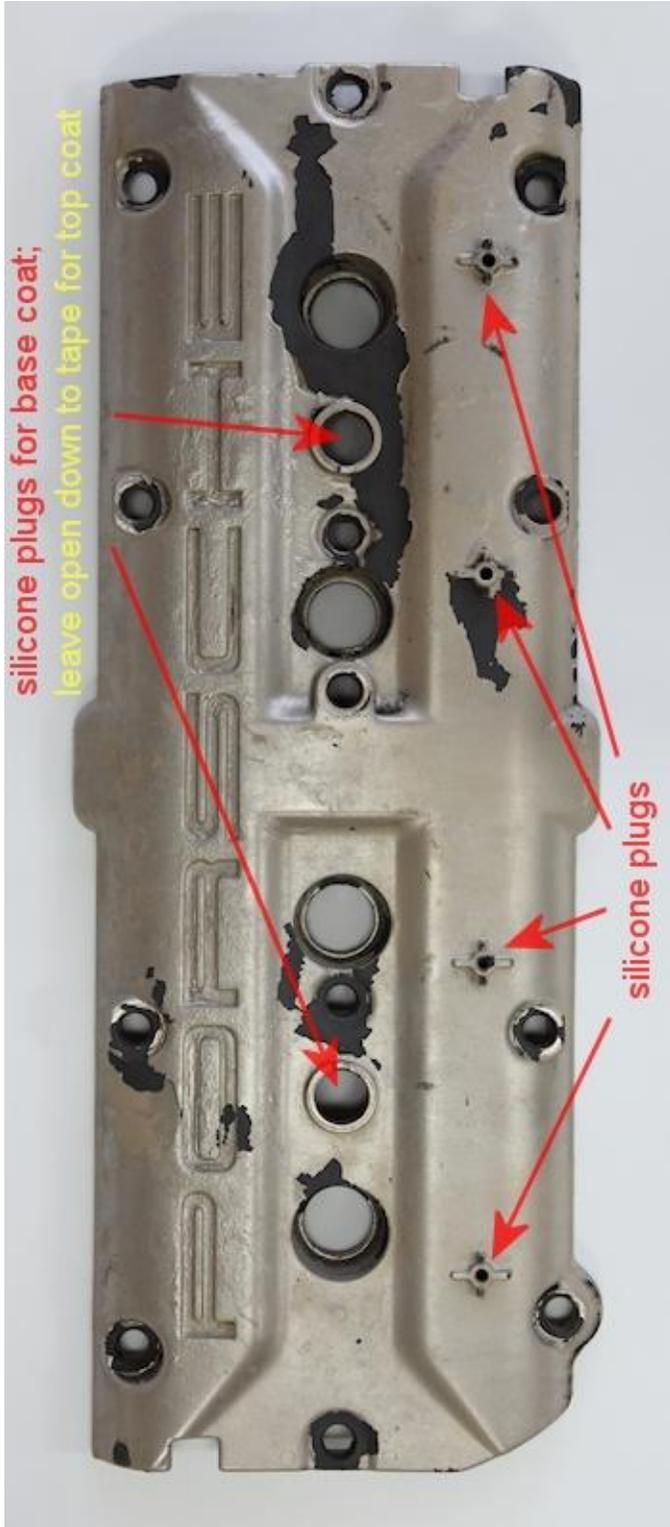
Cleaning

- Strip all interior and exterior surfaces using chemical strippers and media blasting.
- Bake until you are sure all oils and contaminants have been outgassed.

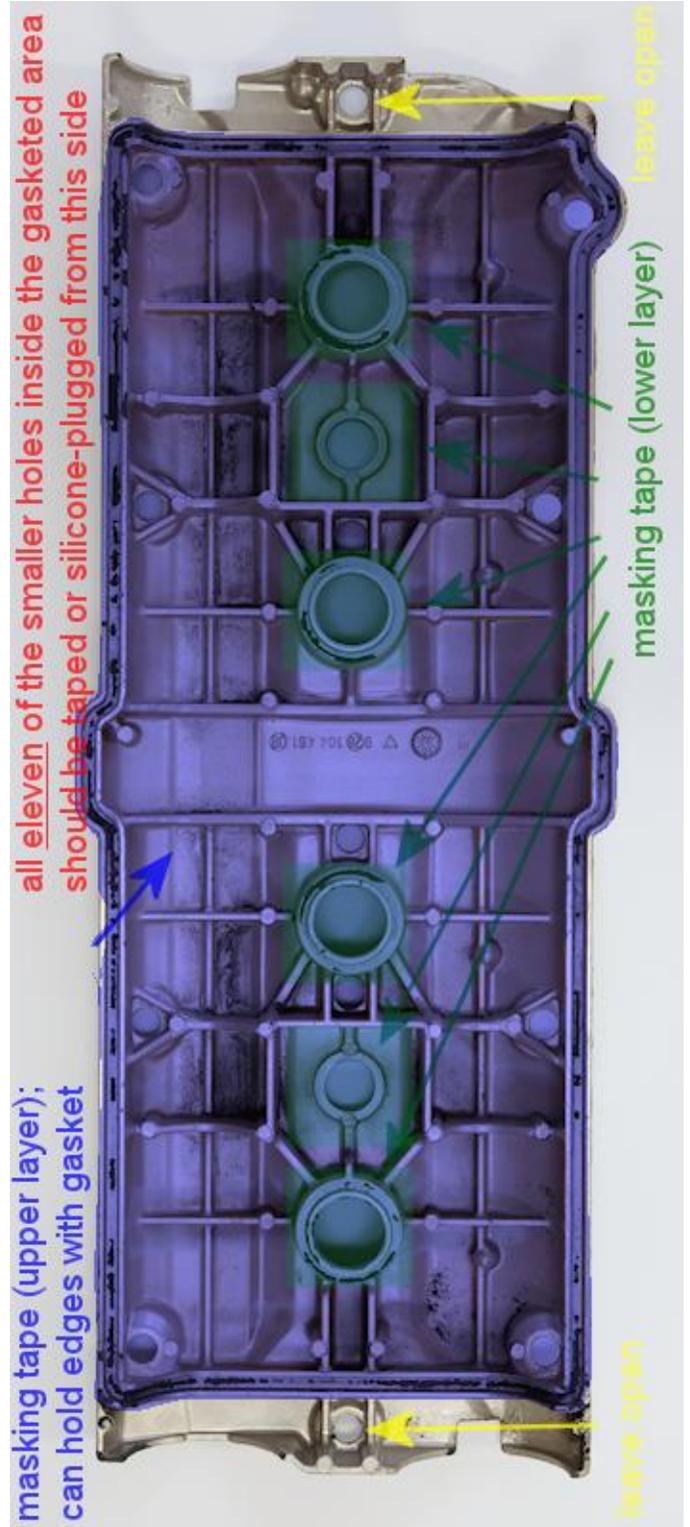
Masking

Mask and plug using the following annotated photos as a guide.

Front:



Back:



Part: Water Bridge

General Information:

- Material: aluminum

Cleaning

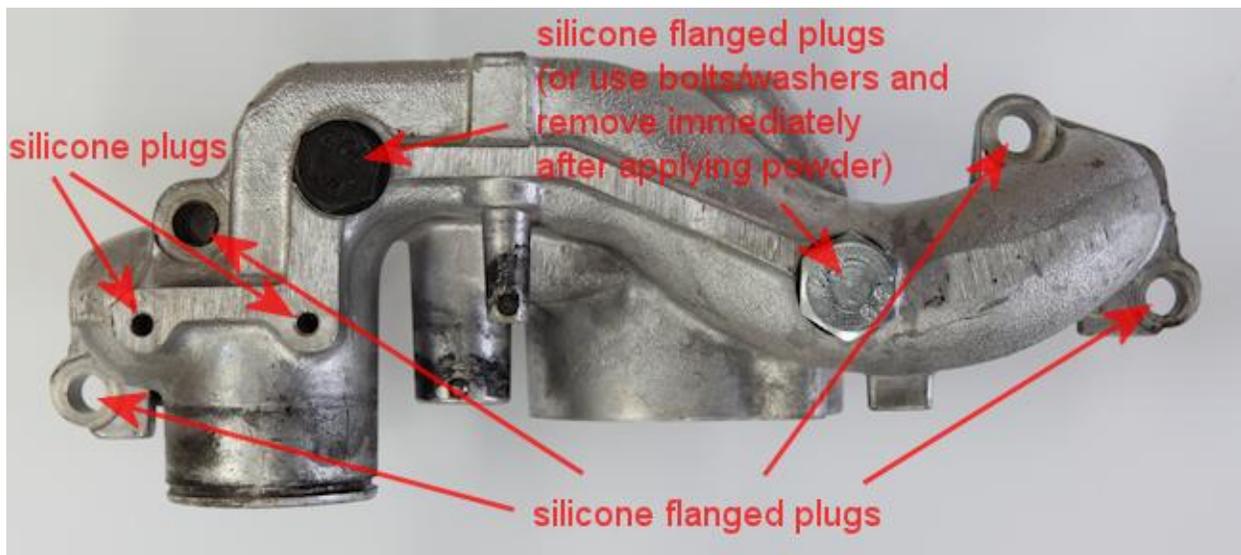
- Strip all interior (as much as possible) and exterior surfaces using chemical strippers and media blasting.
- Bake until you are sure all oils and contaminants have been outgassed.



Masking

Mask and plug using the following annotated photos as a guide.

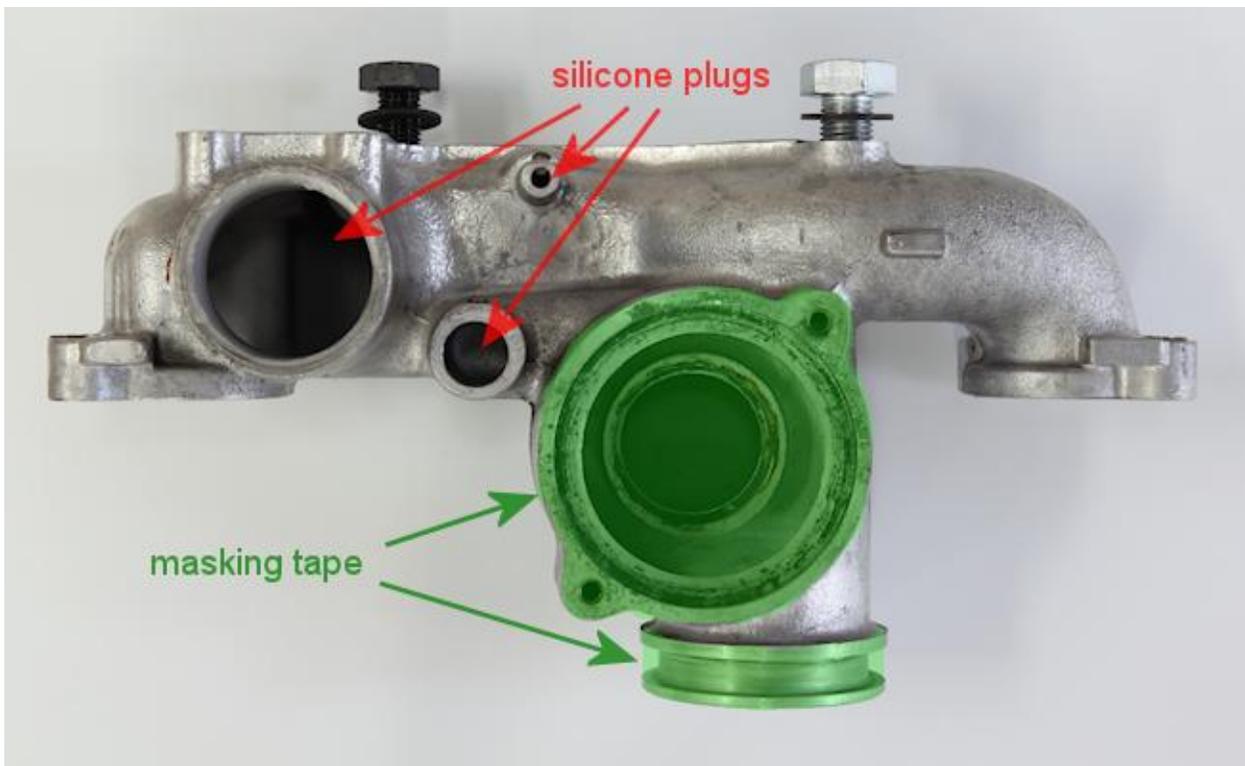
Top:



Bottom:



Front:



Part: Thermostat Elbow

General Information:

- Material: aluminum

Cleaning

- Strip all interior (as much as possible) and exterior surfaces using chemical strippers and media blasting.
- Bake until you are sure all oils and contaminants have been outgassed.

Masking

Mask and plug using the following annotated photo as a guide.

